

# **ONE STOP PIPING SOLUTION**



## **CPVC PLUMBING PIPES & FITTINGS**

### For Hot & Cold water applications

C.R.I. CPVC (Chlorinated Polyvinyl Chloride) pipes and fittings are the quality plumbing system for carrying hot and cold water. These pipes & fittings are manufactured as per the standards of IS 15778 & ASTM D 2846 in sizes from 15mm to 50mm with the class of SDR 11 & SDR 13.5 and ASTM F 441 for higher diameter pipe sizes from 65mm to 100mm with the class of SCH 40 & SCH 80 and ASTM F 438 for SCH 40 & ASTM F 439 for SCH 80 Fittings. The advantages of PVC and Chlorine, results in carrying hot water at a maximum temperature of 82°C and are maintenance free for life.



### FIELDS OF APPLICATION

Plumbing application in buildings, Water distribution mains Industrial process lines, Swimming pools, Salt water lines, Aggressive / corrosive fluid transportation, Sugar, paper and distillery industry, Coal washing and ash handling, Pipes for hand pumps.

#### **FEATURES**

- O Corrosion & Chemical Resistant C.R.I. CPVC pipes and fittings have excellent chemical resistance properties to withstand salty and chlorinated water conditions.
- O Fire Resistant C.R.I. CPVC pipes & fittings are fire resistant and self-extinguishing.
- O Heat & Pressure Resistant Since it has high heat & pressure resistance properties, these pipes are preferred to carry potable hot & cold water in residential and commercial buildings.
- O Maintenance Free C.R.I. CPVC pipes & fittings are free from corrosion, rust, weathering & leakage and ensures years of trouble free performance.
- O **Easy to Install -** No special tools required for installing. The pipes and fittings are easily joined using solvent cements.
- O Low Thermal Expansion & Contraction- C.R.I. CPVC pipes and fittings have lower thermal expansion & contraction compared to other thermoplastics and metal pipes. Therefore, distortion of pipelines due to flow of hot water and thus leading to looping is reduced.

#### **TECHNICAL DETAILS**

#### Dimensions and water pressure rating as per IS: 15778: 2007

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ı	Nominal	Outer Diameter		SDR 11				SDR 13.5				
4	Size		(D) in mm		Wall Thickness (t) in mm		Working Pressure at (kgf/cm²)		Wall Thickness (t) in mm		Working Pressure at (kgf/cm²)	
	mm	Min	Max	Min	Max	27° C	82° C	Min	Max	27° C	82° C	
	15	15.8	16.0	1.7	2.2	28.10	6.90	1.4	1.9	22.20	5.60	
	20	22.1	22.3	2.0	2.5	28.10	6.90	1.7	2.2	22.20	5.60	
	25	28.5	28.7	2.6	3.1	28.10	6.90	2.1	2.6	22.20	5.60	
	32	34.8	35.0	3.2	3.7	28.10	6.90	2.6	3.1	22.20	5.60	
	40	41.2	41.4	3.8	4.3	28.10	6.90	3.1	3.6	22.20	5.60	
	50	53.9	54.1	4.9	5.5	28.10	6.90	4.0	4.6	22.20	5.60	

#### Dimensions and water pressure rating as per ASTM F441

Nominal	Outer Diameter (D) in mm		SCH 40				SCH 80			
Size			Wall Thickness (t) in mm		Working Pressure at (kgf/cm²)		Wall Thickness (t) in mm		Working Pressure at (kgf/cm²)	
mm	Min	Max	Min	Max	27° C	82° C	Min	Max	27° C	82° C
65	72.84	73.20	5.16	5.77	21.00	5.30	7.01	7.85	29.50	7.30
80	88.70	89.10	5.49	6.15	18.20	4.60	7.62	8.53	25.90	6.30
100	114.07	114.53	6.02	6.73	15.50	3.90	8.56	9.58	22.50	5.60

